## **PREVENTIVE MAINTENANCE**

**Equipment:** Buffer Table **Mfg:** CLI

**Asset #:** P215 **Location:** Room 80

**QUARTERLY**

MECHANICAL

* Inspect motor/s and coupling/sfor looseness or damage. Tighten, repair or replace as needed.
* Inspect transmissions or gearboxes for signs of damage or leaks, Repair or replace as needed.
* Inspect the entire unit for loose or missing hardware. Tighten/repair or replace as needed.
* Inspect frame, rails, leveling pads for signs of significant damage or damage. Repair or replace as needed.

ELECTRICAL

* Inspect power cord/s and plug/s for signs of damage or wear. Repair or replace as needed.
* Inspect main disconnect for proper operation and/or damage. Repair/replace as needed.
* Inspect speed control unit for proper operation or damage. Repair or replace as needed.
* Inspect any indicators, switches, buttons, knobs and emergency stop switches, as equipped, for proper operation and/or damage. Repair or replace as needed.
* Inspect all electrical connections and wiring for looseness, damage or sign of burning. Tighten/repair/replace as needed.

OPERATIONAL

* Inspect for the proper operation of the speed controllers for both the infeed and outfeed conveyors by varying the dial setting/s and ensuring the motor/s respond accordingly. If not, repair or replace as needed.
* Inspect for the proper operation of the forward/reverse switch on the orienter by changing switch positions and rotation should change accordingly. If not, repair or replace as needed.
* Inspect for missing or damaged asset tag. Replace as needed.
* Replace PM Due Date sticker.
* Make appropriate PM log book entry.
* DOC3 JUNK
* DOC3 JUNK
* DOC3 JUNK
* DOC3 JUNK END LINE